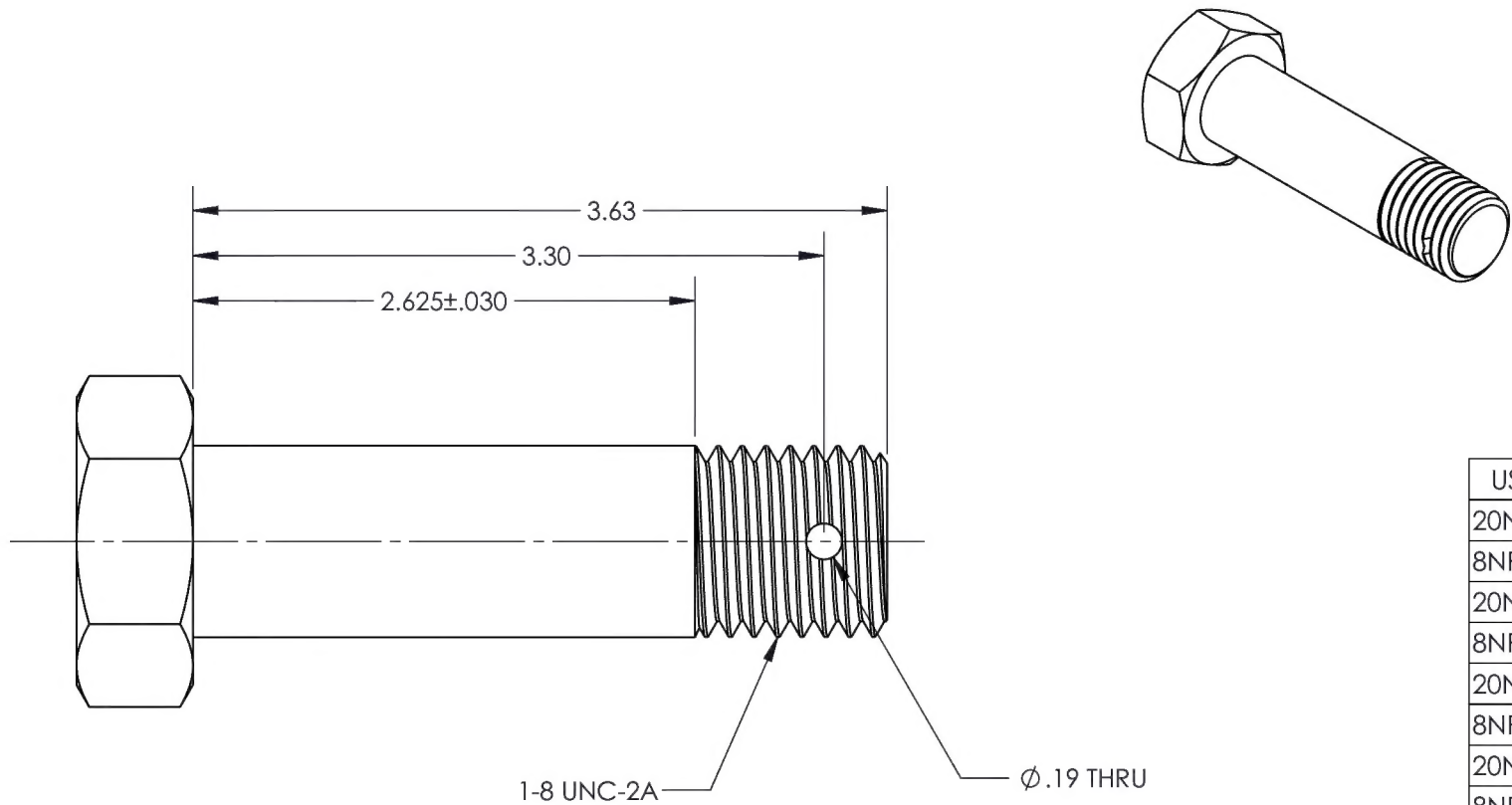


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	7/17/2013	CFS	
2	15-0240	UPDATED TO NEW DRAFTING STANDARDS. ADDED DIM 2.625±.030. CH'D B/O INFO WAS 1-8 X 3-5/8 #91257A961 IS 1-8 X 5-1/2 #91257A967. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/24/2015	DPD	JAG



USED ON
20NR
8NR
20NR-SP
8NR-SP
20NR-C
8NR-C
20NR-DRC
8NR-DRC
20NR-DRCR
8NR-DRCR

DART AEROSPACE	
TITLE LIFTING BOLT	
DWG NO. 20NR-07A	REV 2
MAT'L STEEL	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 12/1/1995
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-07A	1	LIFTING BOLT	STEEL	1"-8 X 5-1/2, GRADE 8 (MCMASTER-CARR #91257A967) MODIFIED